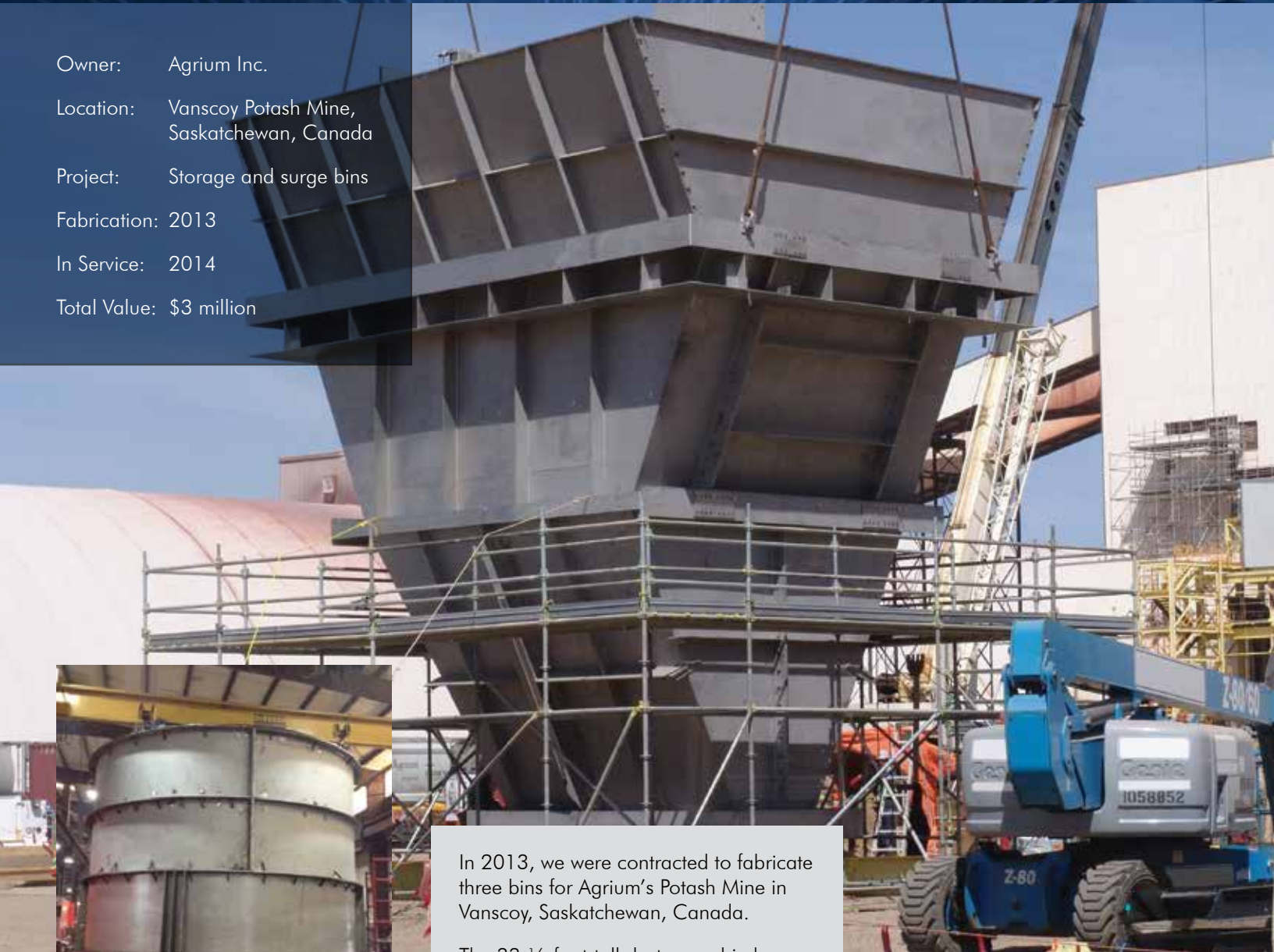



PROJECTS

Owner: Agrium Inc.
Location: Vanscoy Potash Mine,
Saskatchewan, Canada
Project: Storage and surge bins
Fabrication: 2013
In Service: 2014
Total Value: \$3 million



In 2013, we were contracted to fabricate three bins for Agrium's Potash Mine in Vanscoy, Saskatchewan, Canada.



The 33- $\frac{1}{2}$ -foot-tall dust surge bin has a capacity of 150 tonnes (165 tons) and is bolted-construction fabricated from $\frac{3}{8}$ -inch 316L stainless steel. The fine-ore storage bin is nearly 30 feet tall with a capacity of 280 tonnes (308 tons) and is bolted-construction fabricated from $\frac{1}{2}$ -inch-thick USNS32205 stainless steel. The raw-ore crushing surge bin is more than 17 feet tall with a capacity of 50 tonnes (55 tons), and it too is bolted-construction fabricated from $\frac{1}{2}$ -inch-thick USNS32205 stainless steel.